

## Experimental Investigation of Concrete Beams and Columns with Fiber Reinforced Polymer Rebars

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**Abstract:** Repair and refit of existing structures have been among the most pressing concerns in civil engineering in recent years. One of the most significant problems limiting structure service life is the corrosion of steel bar reinforcing. Furthermore, the cost of maintaining concrete corroded reinforced parts is prohibitively high. The use of corrosion-resistant materials, such as Fiber Reinforced Polymer (FRP), is one answer to this problem. This technique has lately emerged as one of the alternatives to steel utilization. There is a scarcity of dependable data regarding durability. Experiment with flexural behavior of GFRP beam and column. For M25 mix, a total of eighteen beams were tested. All of the beams were evaluated with two-point static loading. The studies demonstrated, the study of beam reinforced with steel bars and GFRP bars related to deflection, first load at which crack appeared and their crack pattern. The study of cylinder reinforced with steel bars and GFRP bars related to compressive strength.

**Keywords:** Concrete beams, GFRP Bars, Deflection.

### 1. INTRODUCTION

The reinforced concrete beam is one of the most important structural parts that can primarily absorb load. Steel bar corrosion reinforcement is one of the most serious issues limiting the service life of constructions. Furthermore, maintaining concrete with corroded reinforced portions is too expensive.

One solution is to use corrosion-resistant materials, such as Fiber Reinforced Polymer (FRP). This technique has recently emerged as one of the alternatives to steel use. There is a scarcity of reliable durability data. Furthermore, there have been few trials in the domain of concrete design and reinforced structure construction using Glass Fiber Reinforced Polymer (GFRP). Engineers must consider the varieties within the physical qualities and the characteristics of execution when choosing

whether to utilize FRP bars. The truth that all of the FRP bars stay straightly versatile until break and show no ductility in comparison to conventional steel bars could be an exceptionally vital thought for the creator. The committee 440 ACI's design rules exhort utilizing a least sum of FRP area instead of a greatest sum when utilizing FRP bars.

Concrete will serve as a witness and a caution of a potential break as a result. The steel reinforcement in concrete absorb tensile stress, shear pressure or even compressive pressure within the strengthened concrete shape.

The compressive power of concrete and tensile strength of metal works collectively in bolstered concrete member to maintain diverse stresses that stumble upon its lifetime for considerable span. Fibre strengthened Polymer (FRP) is used as a structural engineering cloth in civil engineering cloth in Civil Engineering field which includes strengthening of shape made of concrete, masonry, steel and even timber. Many researches proved that the use of FRP in RCC flexural contributors improves flexural strength. FRP materials are used as vital materials of the modern-day concrete structures.

The FRP substances, have progressed structural overall performance, in terms of stability, energy (including improved resistance to fatigue loading) and sturdiness. Other Factors consist of comfort in mass manufacturing with relative economic system and high nice control. In our project we made an attempt to study strength properties of GFRP bars and steel bars. Replacing the steel bars with GFRP bars in the beams.

## 2. METHODOLOGY

These various properties and test are carried out as follows,

- To study of comparative properties of FRP rebar and steel rebar.
- To study of flexural properties of beam by using steel bars and GFRP rebar.
- To study of shear properties of beam by using steel bars and GFRP rebar. To study compression strength of column by using GFRP rebar.

### Casting of Specimen & Experimental Methodology

A total of eighteen beams were tested for M25 mix. From this, six beams reinforced with steel bars, six beams reinforced with GFRP rebar and six beams reinforced with combination of steel bars and GFRP

rebar. Also six cylinders were casted and tested for compressive strength. From them three reinforced with steel bars and three reinforced with GFRP bars. The reinforcement was designed considering a balanced section for the expected characteristic strength. All the beams tested under two-point static loading. The studies demonstrated, the study of beam reinforced with steel bars and GFRP bars related to deflection, first load at which crack appeared and their crack pattern. The study of cylinder reinforced with steel bars and GFRP bars related to compressive strength.

### Materials-

**Steel bars**-the steel bars incorporated in beam section are Fe500. Where yield strength of 500 N/mm<sup>2</sup> as per IS 1786.

### GFRP Bars-

GFRP bars are manufactured by pultrusion process with 75% of glass fiber composition. These bars are available with outer diameter from 4 to 20 mm with evenly distributed spiral relief of any construction length based on requirement. Since fixture has more fiber content has good physical, chemical and strength characteristics which is compared with steel bar and summarized in Table 1.

### Beams specimen-

Concrete beams, 1000 mm x 200 mm x 150 mm are casted for testing of specimen. All the specimens were prepared in accordance with Indian Standard Specification IS 516-1959. Every specimen consisting 18 beams.

### Cylinder:

Concrete cylinders, 200 mm x 400 mm are

casted for testing of specimen. All the specimens were prepared in accordance with Indian Standard Specification IS 516-1959. Every specimen consisting 6 cylinders.

### Experimental setup and investigation



The experimental beams with nominal length of 1000 mm and the distance between load applied being 420 mm were loaded by two point loading. Each specimen was supported on roller assemblies with knife edges in order to locate the exact supporting point Fig 2. Shows the test setup.

Fig 1. Experimental setup

Testing of beams were conducted under UTM of capacity 1200 kN. The behavior of beam is inspected by connecting several parameters like, deflection, crack pattern and crack width, was recorded and analyzed.

### Flexural strength

Table 1: Average Value of flexural strength:

Sr No.	Beams	28 days strength	Average (MPa) 28 days
1	Beam reinforced with steel bars	8.2	7.5
2		7.6	
3		7.5	
1	Beam reinforced with GFRP bars	7.7	7.6
2		8	
3		7.5	
1	Beam reinforced with steel bars at top and GFRP bars at bottom.	8.5	9.4
2		9.8	
3		10.2	
1	Beam reinforced with GFRP bars at top and steel bars at bottom.	8.7	8.2
2		7.6	
3		8.1	

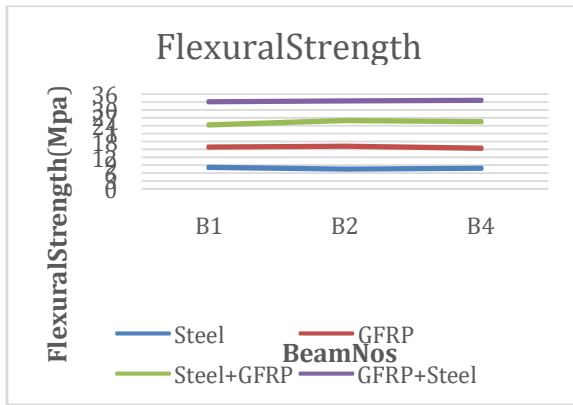
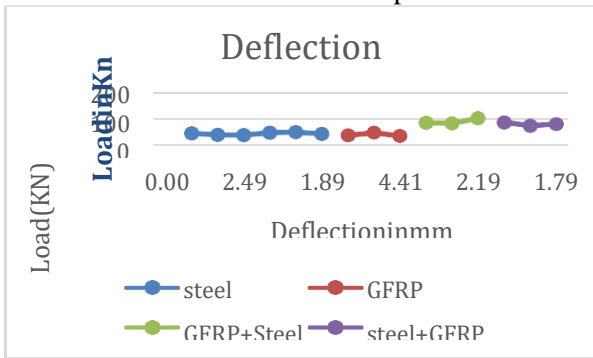


Fig2 Flexural strength

**Load-deflection behavior-**

The experimental load to mid-span deflection curves and failure loads of the steel bars, GFRP bars, and composite reinforced concrete beams are presented.



FigNo3: Deflection

Table 3: First crack load of steel beam and GFRP Beams.

SrNo.	Beam s	First crack load (KN)	Deflection (MM)
1	Beam reinforced with steel bars	6	1.79
2		7	2.36
3		5	2.78
1	Beam reinforced with GFRP bars	3	5.26
2		4	4.81
3		3	4.41
1	Beam reinforced with steel bars at top and GFRP bars at bottom.	7	2.84
2		5	2.35
3		7	2.19
1	Beam reinforced with GFRP bars at top and steel bars at bottom.	7	2.81
2		5	2.36
3		6	1.79

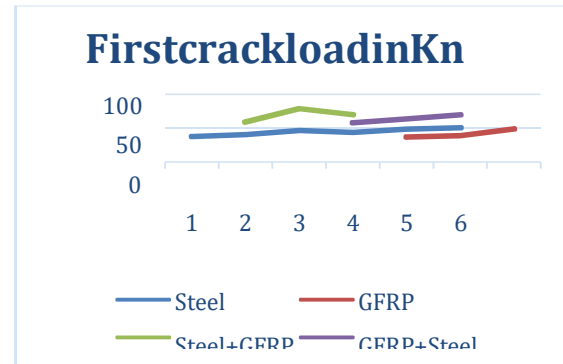
**Crack Pattern:**

**Types of Shear Failure of beam:**

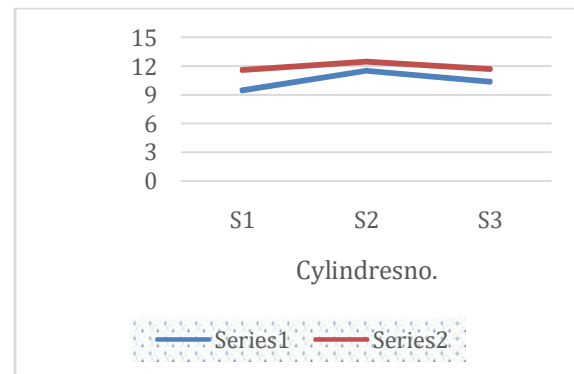
1) **Diagonal tension failure:** Diagonal tension failure occurs near the support where shear force is large as compared to bending moment. The cracks formed make 45 degrees with horizontal.

2) **Diagonal compression failure:** This type of failure occurs at the span between support and mid-span. At that movement, shear force and moment shows approx. equal value. This type of failure makes 45 to 90 degrees with horizontal.

3) **Flexural tension failure:** This type of failure occurs at mid span of beam. Value of moment is more than shear force. Makes Exactly 90 degrees with horizontal.



FigNo4: First crack load in Kn



FigNo5: compressive strength

**1. RESULT AND DISCUSSION**

After 28 days, steel-reinforced beams have a flexural strength of 7.7 N/mm<sup>2</sup>. Additionally, the flexural strength of beams strengthened with GFRP rebars is 7.5 N/mm<sup>2</sup> after 28 days. The flexural strength of the beams, which are bottom-mounted GFRP beams and top-mounted steel bars for reinforcement, is 9.5 N/mm<sup>2</sup>. Beams reinforced with GFRP bars at the top and steel bars at the bottom have a flexural strength of 8.3 N/mm<sup>2</sup>.

- 1) After 28 days, the average ultimate load applied to a steel-reinforced beam is 83.68 KN. Additionally, the average ultimate load placed on GFRP-reinforced beams after 28 days is 75.10 KN. The average ultimate applied on GFRP beams at the bottom and steel bars at the top is 90.27 KN. On beams strengthened with steel bars at the bottom and GFRP bars at the top, the average ultimate load is 86.38 KN.
- 2) The average deflection of the tested beams in the group for steel-reinforced beams is 2.31 mm. Additionally, GFRP rebar-reinforced beams have a 4.82 mm deflection.
- 3) The average deflection of all the tested beams in the three groups—those reinforced with steel bars at the top and GFRP beams at the bottom—is 2.46 mm, and for those reinforced with GFRP bars at the top and steel bars beams at the bottom, it is 2.32 mm.
- 4) The crack pattern in the two types of beams was diagonal tension failure, however in some instances it was flexural failure.
- 5) The average strength of the first crack in steel- and GFRP-reinforced beams is 64 KN and 45 KN, respectively.
- 6) The average initial crack load in a beam that is strengthened with steel at the top and GFRP bars at the bottom is 70 mm and the 68 mm-wide beam is reinforced with steel bars at the bottom and GFRP bars at the top.
- 7) The steel-bar-reinforced cylinder has a compressive strength of 10.42 N/mm<sup>2</sup>. And additionally reinforced with GFRP bars, is 11.9 N/mm<sup>2</sup>.

## 2. CONCLUSION

A detailed study has been carried out on the flexural and shear strength of steel reinforced beams and GFRP bars reinforced beams. And compressive strength on cylinder. Hence the following conclusion are considered based on the results and observations are following.

- 1) The flexural strength of beam reinforced with combination Steel and GFRP bars is slightly more than that of beam reinforced with steel bars. Also, flexural strength of beam reinforced only GFRP bars is lesser than beam reinforced with only steel.
- 2) GFRP bars have a weaker elasticity modulus, which generate more deflection for equal loads and spans. Comparing

Load and Deflection rates, deflection of GPC beams reinforced with combination of Steel bars and GFRP bars is slightly less as load bared by this beam is more.

- 3) Deflection in beam reinforced with steel bars is slightly more as load bared is less as compared to beam reinforced with combination of steel and GFRP.
- 4) First crack occurred in GFRP reinforced beam is at that particular load is 24% greater than that beam reinforced with steel bar.
- 5) Crack pattern observed was Diagonal tension failure in both the types of beams while in some cases it was flexural failure.

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